

Akulon® GA-XLGo

PA6/Semi-aromatic polymer-GF50

50% Glass Reinforced, UV Stabilized

Print Date: 2018-12-13

Properties	Typical Data	Unit	Test Method
Rheological properties dry / cond			
Molding shrinkage (parallel)	0.15 / *	%	ISO 294-4
Molding shrinkage (normal)	0.3 / *	%	ISO 294-4
Mechanical properties dry / cond			
Tensile modulus	16500 / 12500	MPa	ISO 527-1/-2
Stress at break	220 / 165	MPa	ISO 527-1/-2
Strain at break	2.5 / 5	%	ISO 527-1/-2
Flexural modulus	14500 / 12000	MPa	ISO 178
Flexural strength	335 / 275	MPa	ISO 178
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	13 / 16	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	12 / 12	kJ/m ²	ISO 179/1eA
Thermal properties dry / cond			
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	200 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	215 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.15 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.6 / *	E-4/°C	ISO 11359-1/-2
Electrical properties dry / cond			
Volume resistivity	>1E13 / -	Ohm*m	IEC 60093

Akulon®, Arnite®, Arnitel®, EcoPaXX®, ForTii®, Novamid®, Stanyl® and Xytron™ are trademarks of DSM.

All information supplied by or on behalf of DSM in relation to its products, whether in the nature of data, recommendations or otherwise, is supported by research and, in good faith, believed reliable, but DSM assumes no liability and makes no warranties of any kind, express or implied, including, but not limited to, those of title, merchantability, fitness for a particular purpose or non-infringement or any warranty arising from a course of dealing, usage, or trade practice whatsoever in respect of application, processing or use made of the aforementioned information, or product. The user assumes all responsibility for the use of all information provided and shall verify quality and other properties or any consequences from the use of all such information.

Typical values are indicative only and are not to be construed as being binding specifications. This document replaces all previous versions relating to this subject.

Copyright © DSM 2018. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of DSM.

Properties	Typical Data	Unit	Test Method
Electric strength	23 / 21	kV/mm	IEC 60243-1
Comparative tracking index	450 / -	V	IEC 60112
Other properties	dry / cond		
Humidity absorption	1.7 / *	%	Sim. to ISO 62
Density	1570 / -	kg/m ³	ISO 1183

Akulon[®], Arnite[®], Arnitel[®], EcoPaXX[®], ForTii[®], Novamid[®], Stanyl[®] and Xytron[™] are trademarks of DSM.

All information supplied by or on behalf of DSM in relation to its products, whether in the nature of data, recommendations or otherwise, is supported by research and, in good faith, believed reliable, but DSM assumes no liability and makes no warranties of any kind, express or implied, including, but not limited to, those of title, merchantability, fitness for a particular purpose or non-infringement or any warranty arising from a course of dealing, usage, or trade practice whatsoever in respect of application, processing or use made of the aforementioned information, or product. The user assumes all responsibility for the use of all information provided and shall verify quality and other properties or any consequences from the use of all such information.

Typical values are indicative only and are not to be construed as being binding specifications. This document replaces all previous versions relating to this subject.

Copyright © DSM 2018. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of DSM.



DSM

BRIGHT SCIENCE. BRIGHTER LIVING.